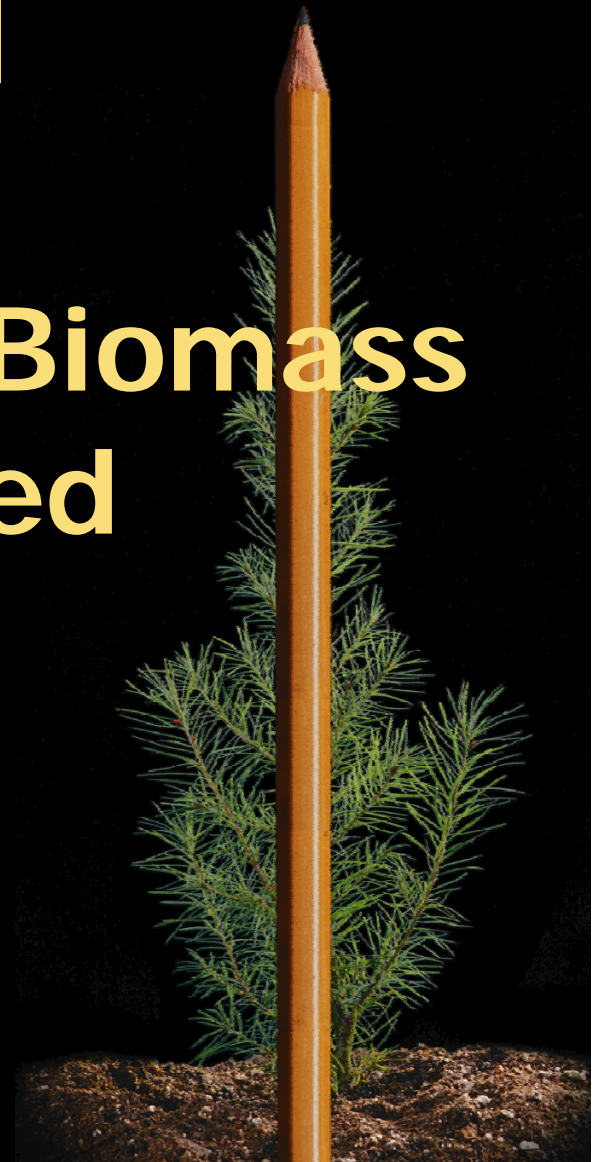
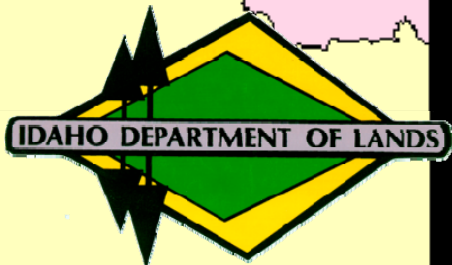


# **Fuels for Schools and Beyond**

## **Small Scale Woody Biomass Lessons Learned**

**Dave Atkins  
US Forest Service**





- 19 systems built.
- 4 more design/construction.
- Other states AK, CO, OR, PA, MA, GA, SC, SD, NE, NM etc.
- Commercialization Studies.



# Existing Technologies

- **Heat or Cooling or Power**  
**Or combinations**
- **Ground wood**
- **Chipped wood**
- **Pellets**
- **Chunkwood**



# Existing Systems

Chadron State College – 17 yr



University of Idaho -25 yr



Saw/Pulp Mill CHP- decades



Darby, MT K-12 - 8 yr



District Energy

Industry –  
Wood  
Products,  
Potatoes, Beer

Institutional &

# Automated Facility



Darby, MT

3 schools

3.3 mill btu/hr

Messersmith

Darby, MT

\$850k retrofit



Offset Fuel Oil –  
52k gal/yr @ \$3/gal  
800 tons wood chips  
@ \$42/green ton  
Saved \$100-140k/yr  
for past 4 years

# Pellet Systems

- Solagen
- Replaced Fuel Oil
- 750k btu/hr
- Utility grade pellets



# Harney Co. Hospital – Burns, OR

CTA Group

- 55k sq ft
- KOB 500k btu/hr  
~ \$300k installed
- 100 tons/yr  
~ \$17,000/yr
- Boiler – “plug and play”
- Offsets Propane  
~ \$36,000/yr





# Case Study: New Facility: Wood Pellets

Springerville USDA-Forest Service Office  
Forest Energy Systems

270,000 BTU hot water boiler (Tarm USA)



# Grant County Regional Airport

John Day, Oregon

A3 engineering and Bear Mountain Forest Products



# Grant County Regional Airport

John Day, Oregon

- **Capacity: 750kbtu/hr Pellet Boiler: KÖB-Viessmann**
- **150 tons of pellets /yr replacing ~27,000 gal of propane**
- **Heats USFS Airbase and Grant County Airport**
- **Installed in 7 days (on-site)**



# Troy, MT School

- 500k btu/hr Decton - \$300k
- 90 tons/yr
- Offset fuel oil
- 35 ton storage



# Case Study: Wood Pellet Boiler

Eager Town Hall, AZ  
Forest Energy Systems  
300,000 BTU hot water boiler



# Blue Mountain Hospital

John Day, Oregon

A3 & Bear Mountain

- Capacity: 1800 kbtu/hr Pellet Boiler: KÖB-Viessmann Pyrot
- 400 tons of pellets /yr \$68k  
~72,000 gal of propane \$144k
- \$428,000 project cost
- Installation set for March 2011



# District Energy

- **Universities**
  - U of Idaho
  - Northwestern Missouri State
  - Chadron State College, NE
  - U of So. Carolina
  - UM Western, Dillon MT
  - Middlebury College
- **Communities**
  - St. Paul, MN – 80+% wood fired
    - 31 mill sq ft heat
    - 21 mill sq ft of cooling
    - 25 MW of electricity
  - Seattle, WA District Energy
- **Hospitals, Prisons, Shopping Centers, resorts, new development;**



# St. Maries, ID

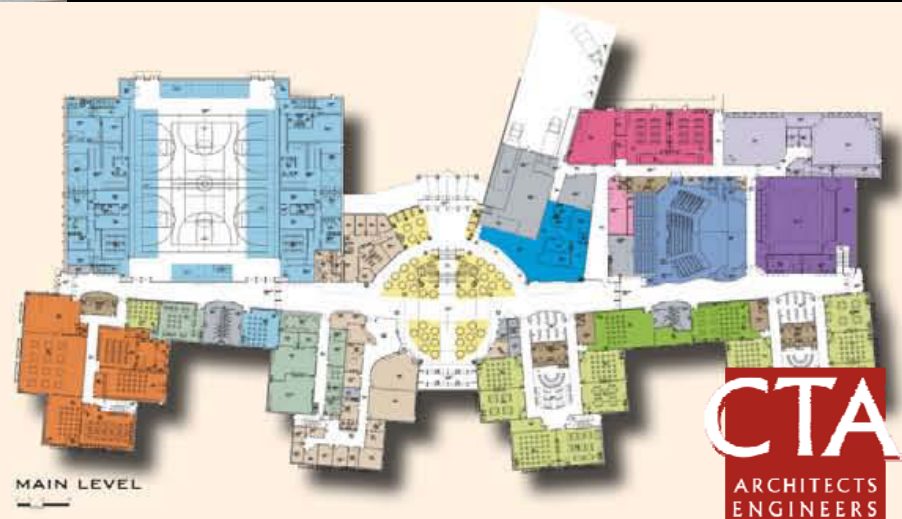
- 600 k btu/hr Solagen
- Oil to pellets  
~\$32k/yr saving
- \$500k convert
- Boiler, cyclone & silo <\$100k
- Integration





# New Construction Glacier High School

Integrated wood during design system cost ½ freestanding  
Wood system meets ½ peak load 95% annual.  
Offset natural gas saving \$100k/yr – 6 mill btu/hr  
Project cost: \$550k



# What are the Opportunities?

- Boiler databases by state
- MT – 6700 boilers
- UT – 12,000+
- MI – 65,000 boilers
  - 38k <750k btu/hr – 58%
  - 15k .75-2.5 mill btu/hr – 23%
  - 3k 2.5-5 mill btu/hr
- OR – 10,700 boilers
- **NEW vs Retrofit**



57 / 80 200% Find

e used. Similar to the overall database, almost 90% of the boilers use natural gas as their fuel source.

## Number of boilers installed in Montana in the last 10 years

Fuel Source	Number of Boilers
natural gas	2,365
propane	241
other	134
oil	44
electric	32
wood	2
coal	7

This is in a state with less than 1 million people.

# Table 1. Oregon Boiler Size and Age

Size in MM BTU	< .750	.75 - 2.5	2.5 - 5	5 - 20	20+
Manuf. date:					
0-1950	586	42	16	10	28
1950-1970	1523	234	130	69	67
1970-1980	875	223	60	46	39
1980-1990	1359	539	90	41	46
1990-2002+	2901	1239	289	130	108
<b>Total:</b>	<b>7244</b>	<b>2277</b>	<b>585</b>	<b>296</b>	<b>288</b>

# When Pellets vs. Chips? Finding the Sweet Spot

- Space to put a system in;
- Heat load 2 mill btu/hr breakpoint?
- Initial cost vs. fuel cost;
- Fuel consistency/energy density
- Ease of operation and maintenance
- Distance to supply;

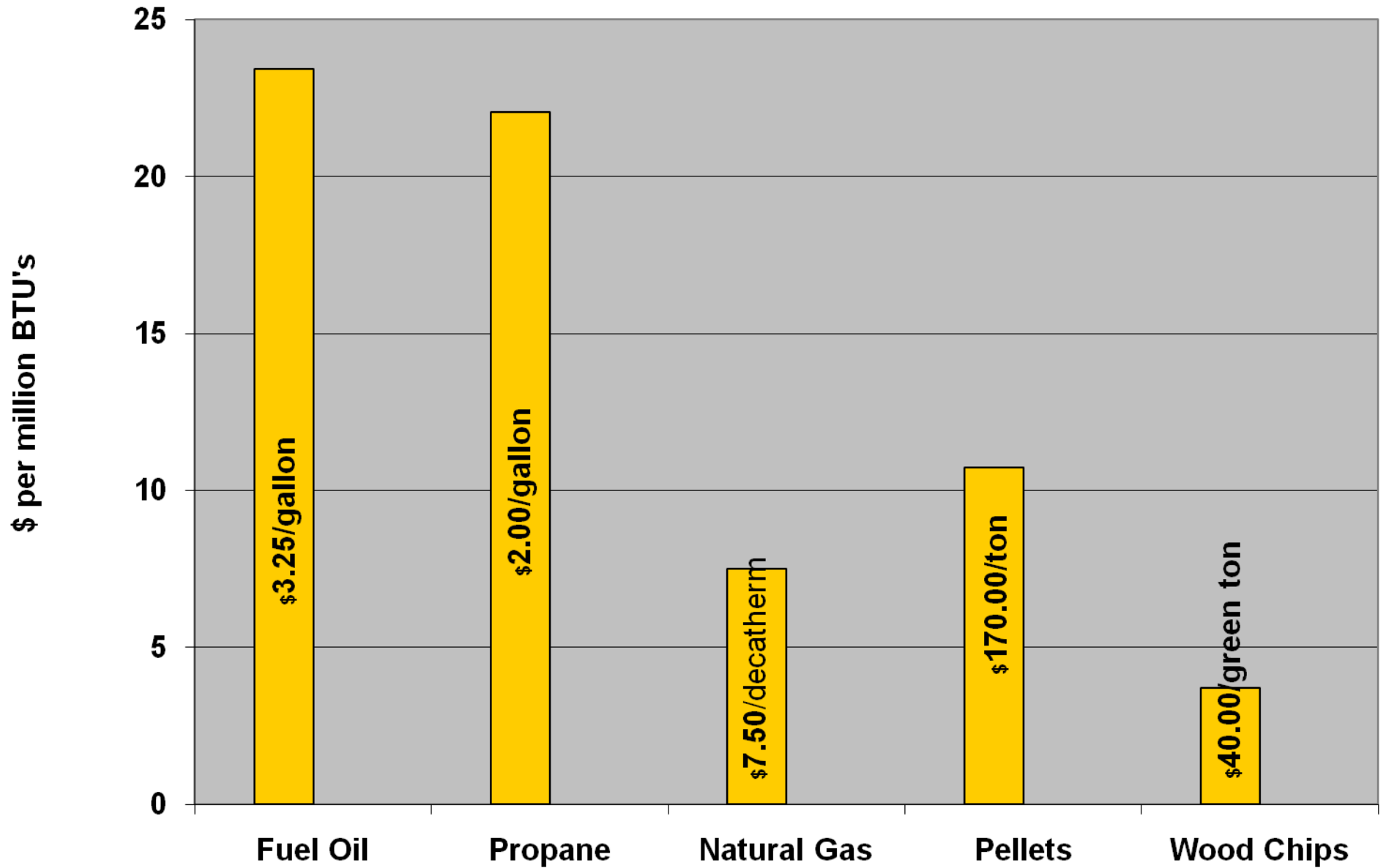


# What are the Barriers? Real of Percieved?

- Who will deliver?
- Reliability?
- Architects, HVAC, Contractors
- Price compared to other fuels
- Financing projects
- Air emissions – EPA new rules

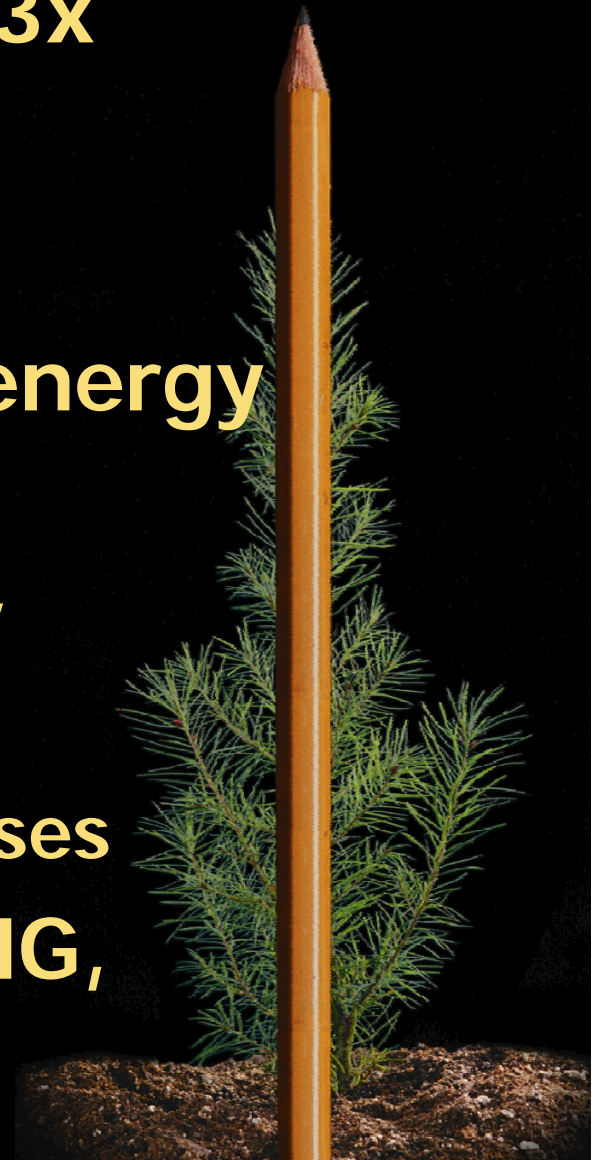


# Fuel Cost Comparison



# Benefits Beyond Owner

- Local economy - \$ circulate 3x
- Domestic Jobs
- National trade debt – ½ oil
- National Security – foreign energy
- Forest Management
  - Reduced Fire severity - Safety
  - Water – Denver example
  - Forest Health – beetles, diseases
- Climate Change – reduce GHG, resilient forests





# Storage

- Do you need it?
- Where to put it?
- Moisture management



# Grinders, Chippers



Cost Initial vs maintenance  
Size and production



# Pellets/Briquets



- Refined fuel
- Consistent low fuel moisture
- Flowability
- Higher energy density higher cost



# Take Home Messages

- **Renewable – “If you don’t grow it, you mine it!”**
- **Developing a new Energy Sector – production, distribution, consumption**
- **Opportunity save \$\$ & Reduce fossil C**
- **Fuel Factors**
  - Quality vs annual cost directly related
  - Upfront investment vs. annual cost
  - Operation and Maintenance
- **Sustainable – Forests are green!**

