



Pellet Fuels Institute
BREAKFAST

AND

BIOMASS





Thank You Sponsors






PFI Standards Program

Ten Facilities Qualified

- American Wood Fibers (2 facilities)
- Curran Renewable Energy
- Lignetics (3 facilities)
- Marth Peshtigo
- New England Wood Pellet (3 facilities)

Qualified Facilities Eligible to Place PFI Quality Mark on Bags



PFI Densified Fuel Grade: Premium
Mill Registration # 1234

Grade Requirements:

Bulk Density:	40–46 lbs/ft ³
Diameter:	.230–.285 in/5.84–7.25 mm
Durability:	≥96.5
Fines:	≤0.50%
Ash Content (as received):	≤1%
Length:	≤1% >1.5 in.
Moisture:	≤8.0%
Chlorides:	≤300 ppm

Manufacturers Guaranteed Analysis:

Type of Material:	Softwood Fiber
Additives:	2% Corn Oil by Weight
Minimum Higher Heating Value (as received):	8,000 BTU

Other Manufacturers Guarantees:

Approved Auditing
Agency Logo
Displayed Here

© For more information, please visit the PFI website at www.pelletheat.org.





Why Enroll in the Program?

- Show your commitment to producing consistent pellet fuel.
- The auditing and testing process ensures that manufacturing facilities have a QA/QC program in place that meets the specifications of the PFI standard and that these facilities submit to regular testing.
- Customers and retailers are increasingly looking for easy ways to identify top quality pellets. The Quality Mark will make your product stand out on shelves.
- Stove manufacturers are looking at ways to incorporate the program into their warranty manuals.
- EPA standards may eventually require you to join. More on that later...



Joining PFI's Standards Program: Five Easy Steps

Contact an Accredited Auditing Agency (found on PFI's website, www.pelletheat.org)

Create your company's Quality Assurance/Quality Control (QA/QC) Handbook.

Set the quality plan in motion by following the QA/QC Handbook and preparing for audits and testing.

Pass the initial inspection and meet the testing parameters – you will receive a Quality Mark to display on your pellet bags!

Keep up the good work. (Continue testing and compliance, communicate monthly with your auditor, and prepare for unannounced quality checks every few months.)



PFI is Here to Help

Visit the PFI Membership Booth on the show floor and talk to staff and members.

Visit the PFI website to view program documents and follow up with a call to staff.

Join PFI. PFI members receive significant discounts to participate in the program.

RETAILERS: pick up information at the PFI booth as to how this program impacts you. Talk to PFI staff and members after the breakfast.



Contact Us!



Facebook.com/pfipellets



@pelletfuel

pfimail@pelletheat.org

+1.703.522.6778

Visit us at Expo! Booth 5040



Industry Pillar Award

Honoring Exemplary Service
to the Pellet Industry



SmallWood Conference

Rochester, MN • June 3-5, 2014

Join PFI and the forest industry's finest this summer!

Industry site tours and world-class networking
Multi-track education panels

Wood to energy, urban forestry, and much more!

www.SmallWoodConference.com