



CONWAY &
ROBISON



Pellet
Fuels
Institute

PFI ANNUAL CONFERENCE
JULY 27 – 29, 2014
ORLANDO, FL

General Information

- Provide certification, management, and consulting services to both manufacturers and users of wood products.
- Nationwide coverage
- More info at: www.cr-inspect.com



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Qualification Process

- Initial meeting
- Plant walk-through
- Pre-program samples collected & tested
- Review/discussion of necessary program documents
- Establishment of timeline



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Monthly Audit

- Unannounced visit
- Samples collected based on production
- Verify adherence to QC Procedures/PFI standards
- Review audit findings with plant personnel



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Key Factors

- Development of QC Manual
- Process review
- Return of results
- Approval of quality mark



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“Best Practices in Testing & Lessons Learned”

- Every facility is different
- YOU are the manufacturer



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THANKS!



PFI Densified Fuel Grade: Premium
Mill Registration # 03000
Grade Requirements:

Bulk Density:	40–46 lbs/ft ³
Diameter:	.230–.285 in/5.84–7.25 mm
Durability:	≥96.5
Fines:	≤0.50%
Ash Content (as received):	≤1%
Length:	≤1% >1.5 in.
Moisture:	≤8.0%
Chlorides:	≤300 ppm

Manufacturers Guaranteed Analysis:

Type of Material:

Additives:

Minimum Higher Heating Value (as received):

Other Manufacturers Guarantees:



© For more information, please visit the PFI website at www.pelletheat.org.

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